

- Fillister

Binding

**■ Notation •** Square Shoulder Screw

Indented Hexagon

Indented Hexagon Washer

(Carriage, Elevator & Step Bolts)

**1. Drive Styles** 

Phillips

Slotted

Six Lobe

Hexagon

Square

Pozi Drive

2. Head Styles

**Managar** • Pan

Round • Round

Truss

Inhihit • Oval

**Manual** • Bugle

• K-Lath/Modified Truss

Hexagon Washer

Slotted Hexagon Washer

Combination (Phillips/Slot)





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## Screws 3. Point/Thread Styles Sheared End / Thread Rolling for Plastics **Machine Screw** • Tri-Lobular Thread Rolling Wood Screw • Type 2 Self Drilling • Type A Self Tapping • Type 3 Self Drilling Type AB Self Tapping Deck / Particle Board Screw Type B Self Tapping • Round Type U Drive Screw Hi-Lo Self Tapping • Dry Wall Screw Sharp Point Type 25 Thread Cutting • Dry Wall Screw Drill Point 3 • Type 23 Thread Cutting • Sharp Point / Self Piercing THE THE PARTY OF T Type F Thread Cutting • Gimlet / Lag Screw Length **Napalana •** Flat (82 degree)

## **Categories Categories Use / Application Type Machine Screws** Used with a nut or tapped hole in a wide variety of general applications. **Tapping Screws** Type A-Self Tapping For use in metal .015 to .050 thick. Used with drilled, punched or nested holes in sheet metal, resin impregnated plywood, asbestos combinations, among others. Type AB-Self Tapping A tapping screw combining point of Type A with fine thread pitch of Type B. A tapping screw for use in metal .050 to .200 thick. Larger root diameter with finer thread pitch for light and heavy sheet metal non-ferrous castings, plastics, Type B-Self Tapping impregnated plywoods, asbestos combinations, and other materials. **Type 25-Thread Cutting** A thread cutting screw similar to Type 23 point except with Type B thread. For plastics and other soft materials with large chip clearing and cutting edges. **Type 23-Thread Cutting** A thread cutting screw in the fine thread series offering maximum thread cutting area and excellent chip clearing, with minimum tightening torques. **Type F-Thread Cutting** A thread cutting screw with machine screw thread with blunt tapered point, have multi-cutting edges and chip cavities. For heavy gauge sheet metal, aluminum, zinc, and lead die castings, cast iron, brass and plastic. Thread Rolling Screws For drilled, punched or cored holes in ductile metals. Construction **Drywall Screws** Used to attach drywall to wood or metal studs. **Decking Screws** Coarse threaded screws with an extra sharp point for use in deck building. **Self-Drilling Screws** Self-drilling screws have "Drill-Bit Points" for applications that are not pre-drilled. Also known as TEK Screws. **Self-Piercing Screws** Self-Piercing Screws are tapping screws with an extra sharp point that eliminates the need for pre-drilled holes in thin metal.

Hardness Technical Data				
	Description	(S) Surface / (C) Case Hardness	Core Hardness (After Tempering)	Material
	Tapping Type A/AB/B	(S)Rockwell C45 min	Rockwell C28-38	AISI 1016-1024 or Equivalent Steel
	Self Tapping Hi-Lo	(C)Rockwell C45 min	Rockwell C28-36	AISI 1019-1022 or Equivalent Steel
	Thread Cutting Type 25/23/F	(S)Rockwell C45 min	Rockwell C28-38	AISI 1016-1024 or Equivalent Steel
	Type F Torx Floorboard Screws	(S)Rockwell C45 min	Rockwell C28-38	AISI 1016-1024 or Equivalent Steel
	Tri-Lobular Thread Rolling	(C)Rockwell C45 min	Rockwell C28-38	AISI 1016-1024 or Equivalent Steel
	Self Piercing Screws	(S)Rockwell C45 min	Rockwell C28-38	AISI 1018-1022 or Equivalent Steel
	Self Drilling Screws	(C)Rockwell C52-58	Rockwell C32-40	AISI 1016-1024 or Equivalent Steel